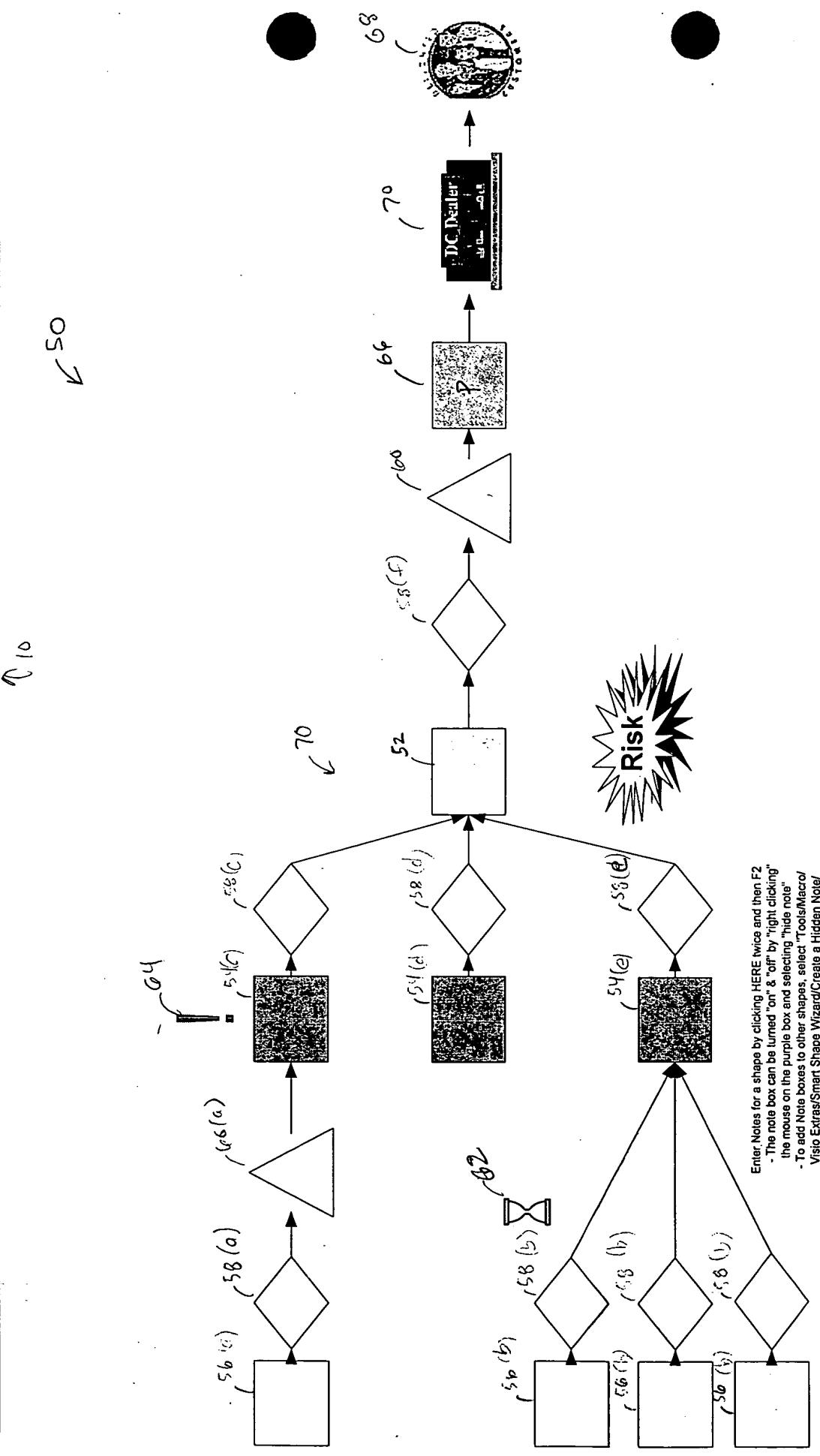


Screen accessed through hyperlink

Product Information				
Part name:				
Supplier:	Location:			
MY introduced				
PPAP Date:				
PPM?	99	98	97	
Who Lead PSO?				
Warranty	NO	YES	If YES, explain: Issues?	
QS9000 NO/YES certified?				
Component Information				
Component Name/Process	Supplier Name	Supplier Location	Component	
			Trans port	packa ging

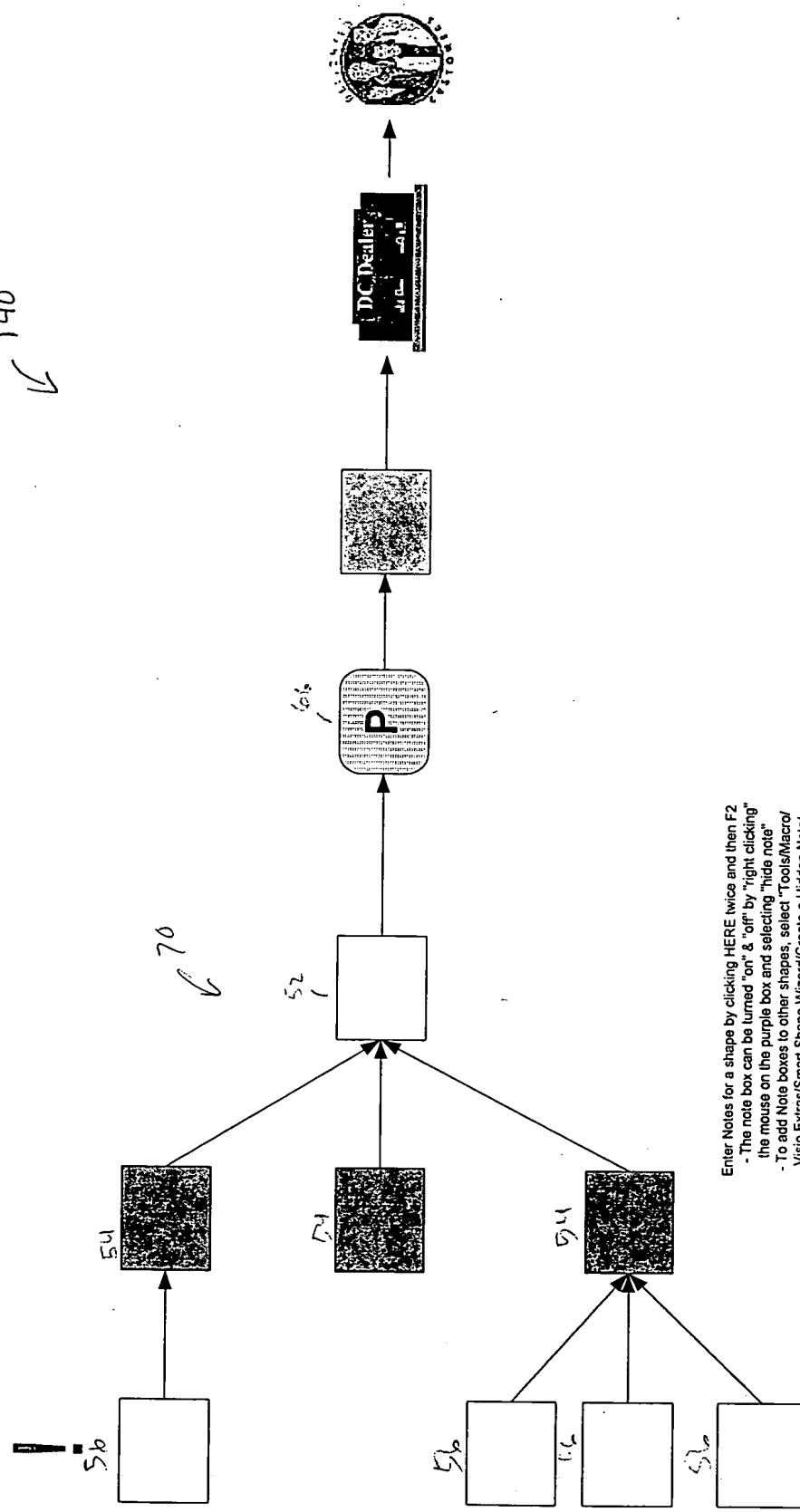
Fig. 2

TITLE:	Supplier Process		
COMPANY:	DaimlerChrysler		
DATE:	TIME:	10:25:46 AM	PG: 1 OF 1 PGS
FILENAME:	Drawing2		



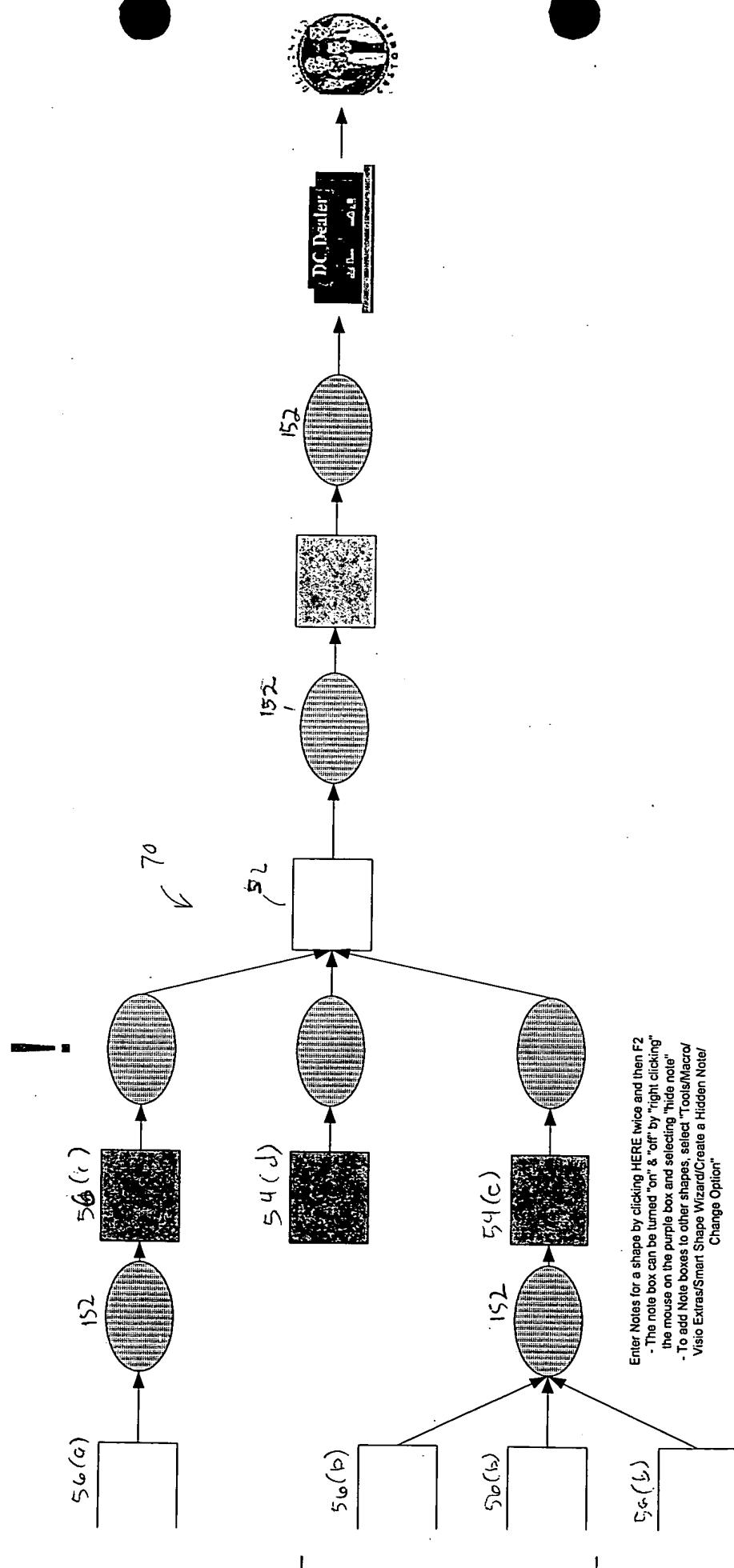
33
Fig

FILE:		CREATOR:	
COMPANY:	CREATOR:	DATE:	TIME:
DaimlerChrysler		10/26/15 AM	PG: 1 OF 1 PGS
FILENAME: Drawing3			



Enter Notes for a shape by clicking HERE twice and then F2
 - The note box can be turned "on" & "off" by "right clicking" the mouse on the purple box and selecting "Hide note"
 - To add Note boxes to other shapes, select "Tools/Macro/Visio Extras/Smart Shape Wizard/Create a Hidden Note/Change Option"

Fig 4



- Enter Notes for a shape by clicking **HERE** twice and then **F2**
- The note box can be turned "on" & "off" by "right clicking" the mouse on the purple box and selecting "Hide note"
- To Add Note boxes to other shapes, select "Tools/Macro/Visio Extras/Smart Wizard>Create a Hidden Note/Change Options"

54

150

9

FILE: Logistics
COMPANY: DaimlerChrysler
DATE: 10:31:07 AM PG: 1 OF 1 PGS
FILENAME: Drawing5

FILE:	TAKE International
COMPANY:	CREATOR: DaimlerChrysler
DATE:	TIME: 10:25:24 AM PG: 1 OF 1 PGS
FILENAME:	Drawing 1

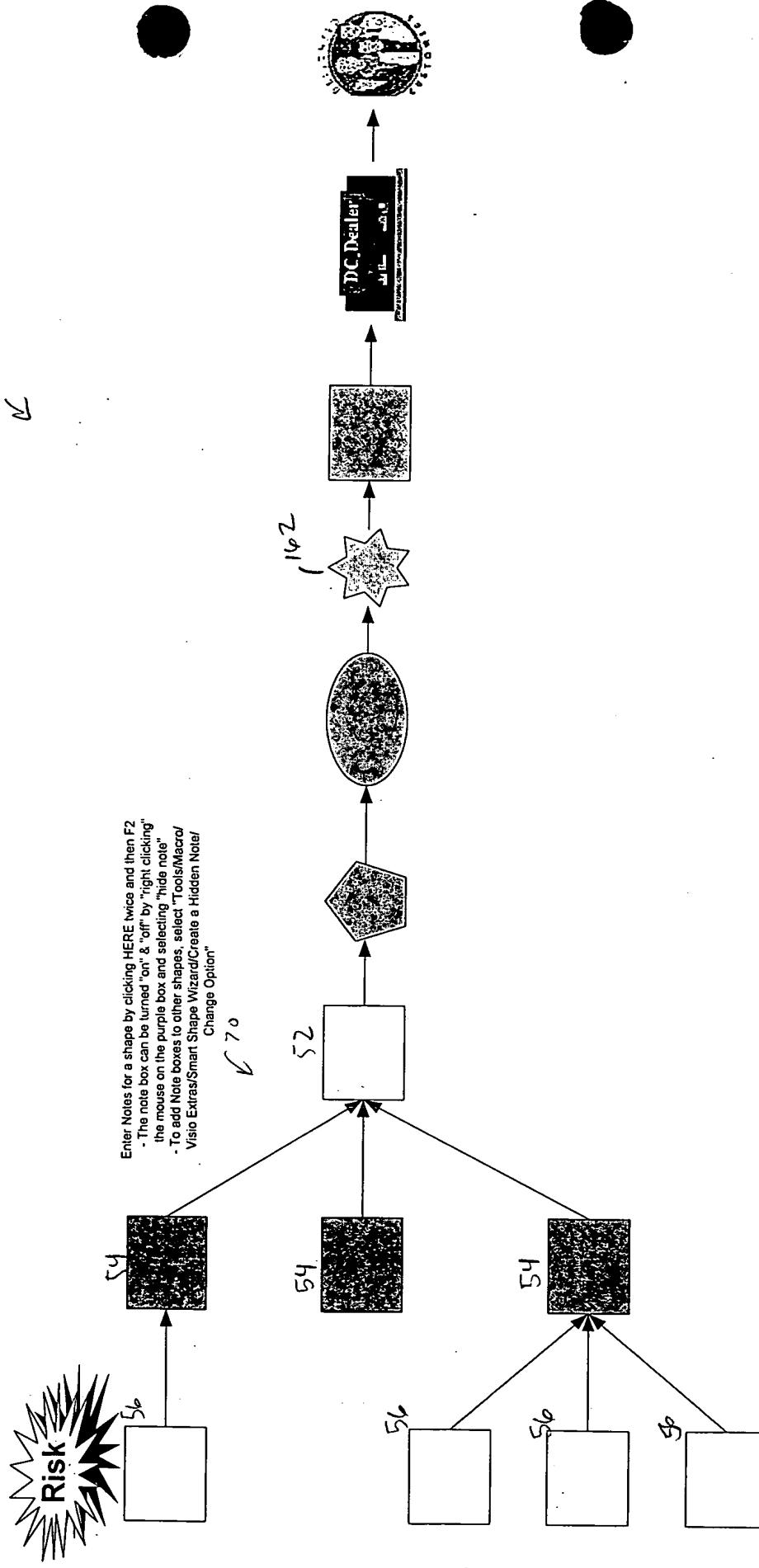
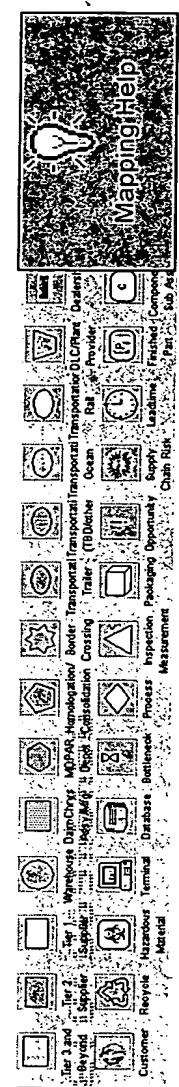


Fig 6

Definitions of Logos & Supply Chain Symbols

(Recommended information to input - each shape typically includes the supplier/carrier, location (city & state), and component/service provided.

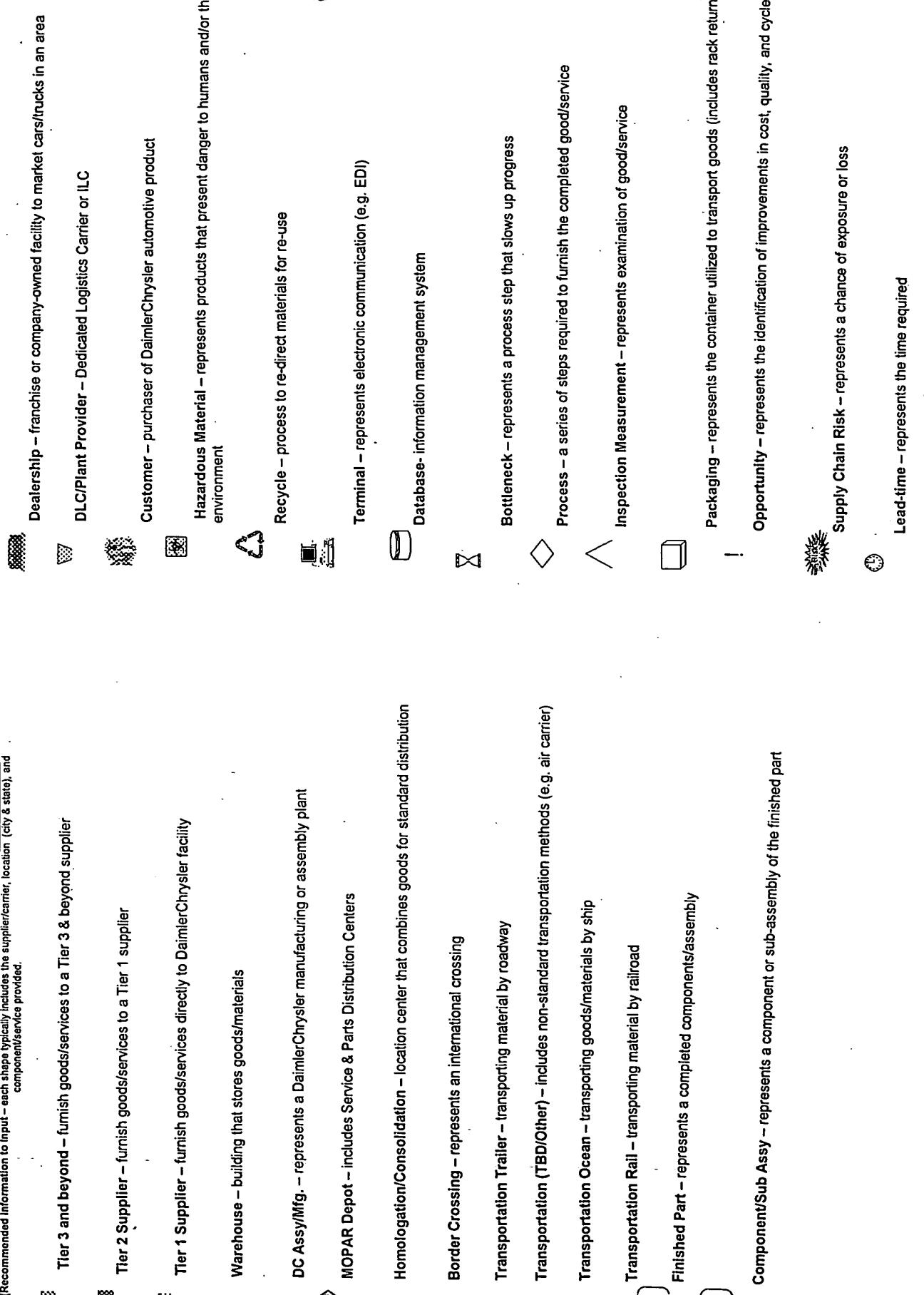
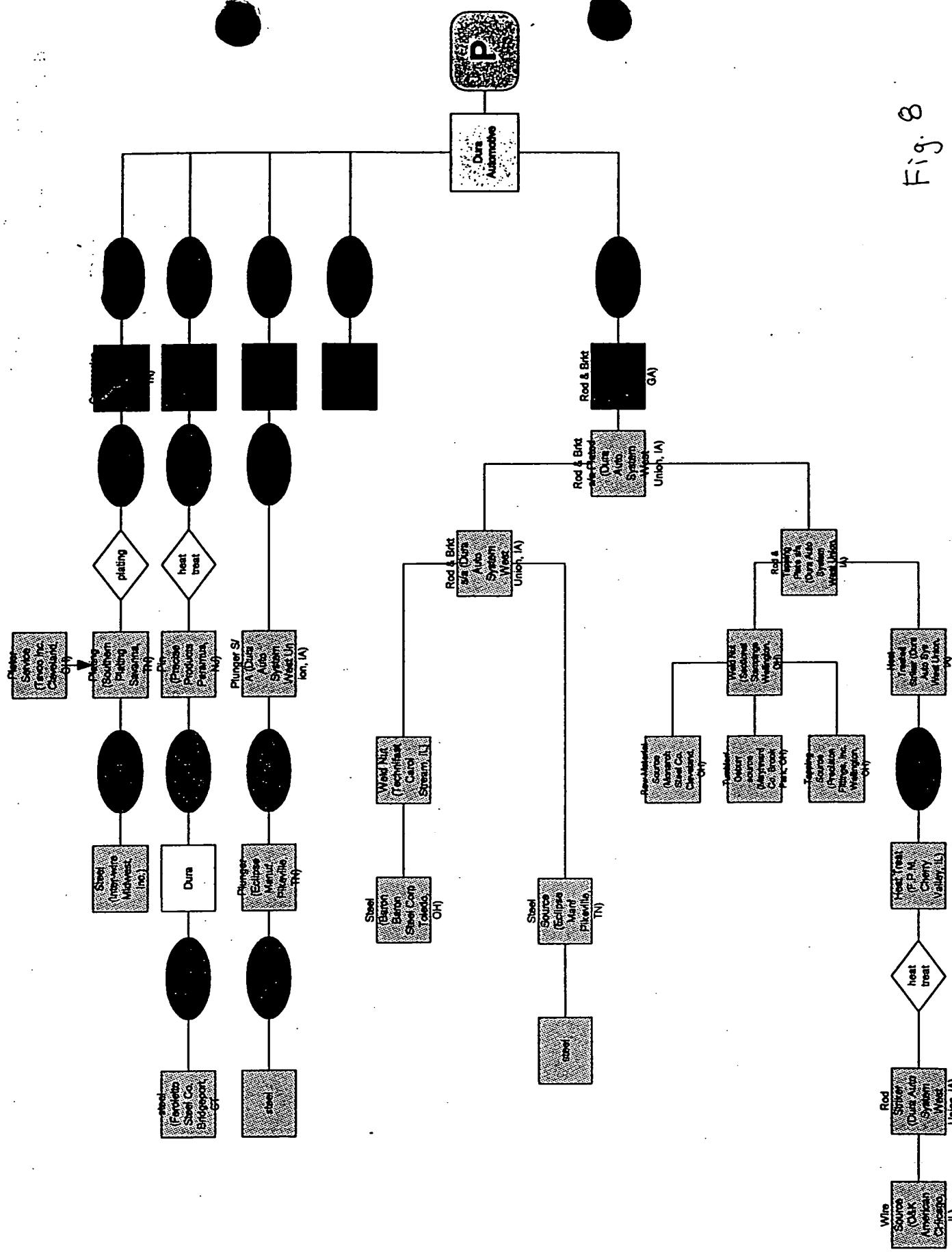
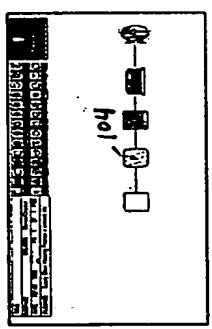


Fig. 7.

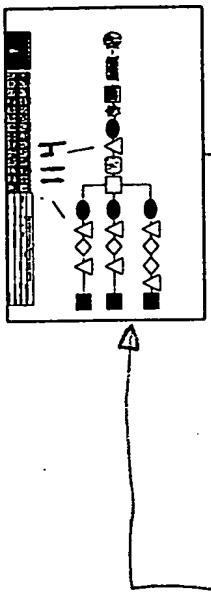
NAME: John Smith / 1000 EACH
COMPANY: Dura Automotive CREATOR:
DATE: 1/1/2023 TIME: 10:00 AM PG: 1 OF 1 PGS



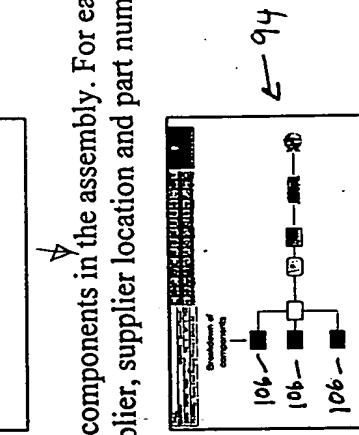
1) Identify the part/assembly to be mapped and the information that you wish to include on the map.



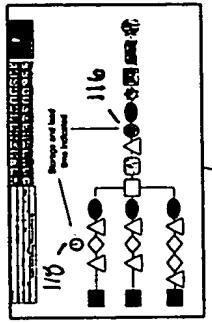
5) Identify inspection points or processes.



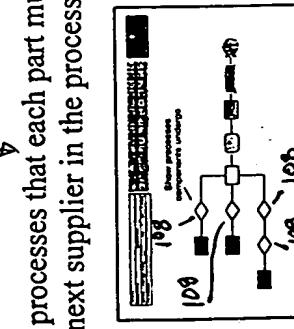
2) Identify the components in the assembly. For each component provide supplier, supplier location and part number.



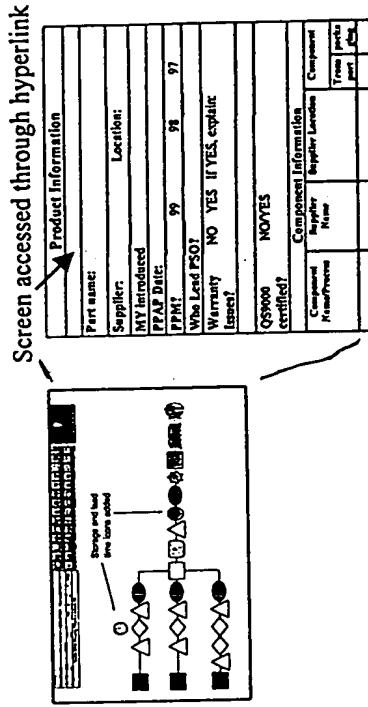
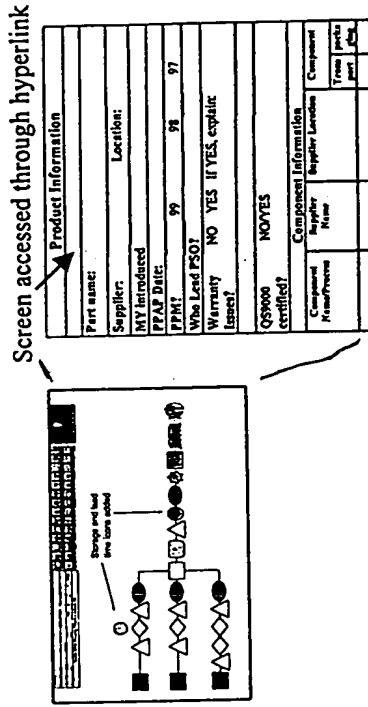
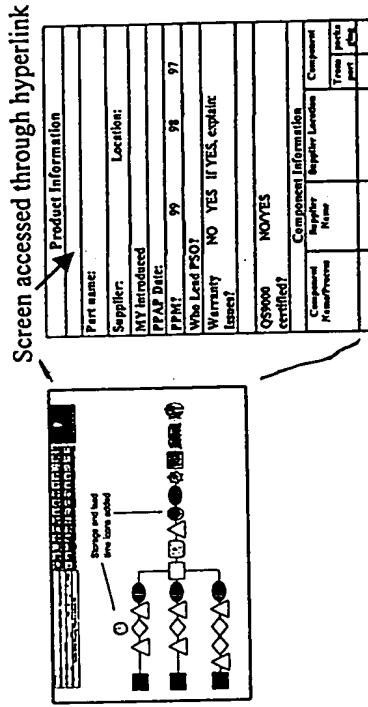
6) Identify part storage, lead-time and bottlenecks.



3) Indicate the processes that each part must go through before it reaches the next supplier in the process.



7) Additional information can be added to further develop the supply chain map including a supplier's quality rating or dates that key inspections have or will occur. This can be included on the map or hyperlinked through an Excel or Access document



4) Show all transportation steps between each supplier. Identify border crossings and mode of transportation.

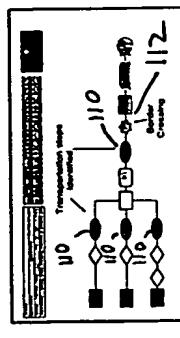


Fig. 9

CRITERIA
Does this supplier/supply chain contain:
Complexity?
2nd tier/beyond quality, delivery or warranty issues?
New product, supplier, or technology?
Weak overall supplier performance?
A proactive supplier (open to change)?
Interest in leading edge initiatives?
Possible cost, quality or cycle time opportunities?
Confirm supplier is willing to participate and make changes if required
Select a specific supply chain
Concur that specific benefits can result
Determine the benefit sharing arrangement (don't let this be a barrier)
Obtain supplier commitment for the necessary resources/experts
Who will create the map
What will be mapped (identify to what tier, logistics, which processes, border crossings, holding areas, inspection points) to find the benefits and risks?
What information is needed for each supplier or process (location, supplier name, component name, time, distance, QS9000 cert, risk, etc.)?
121

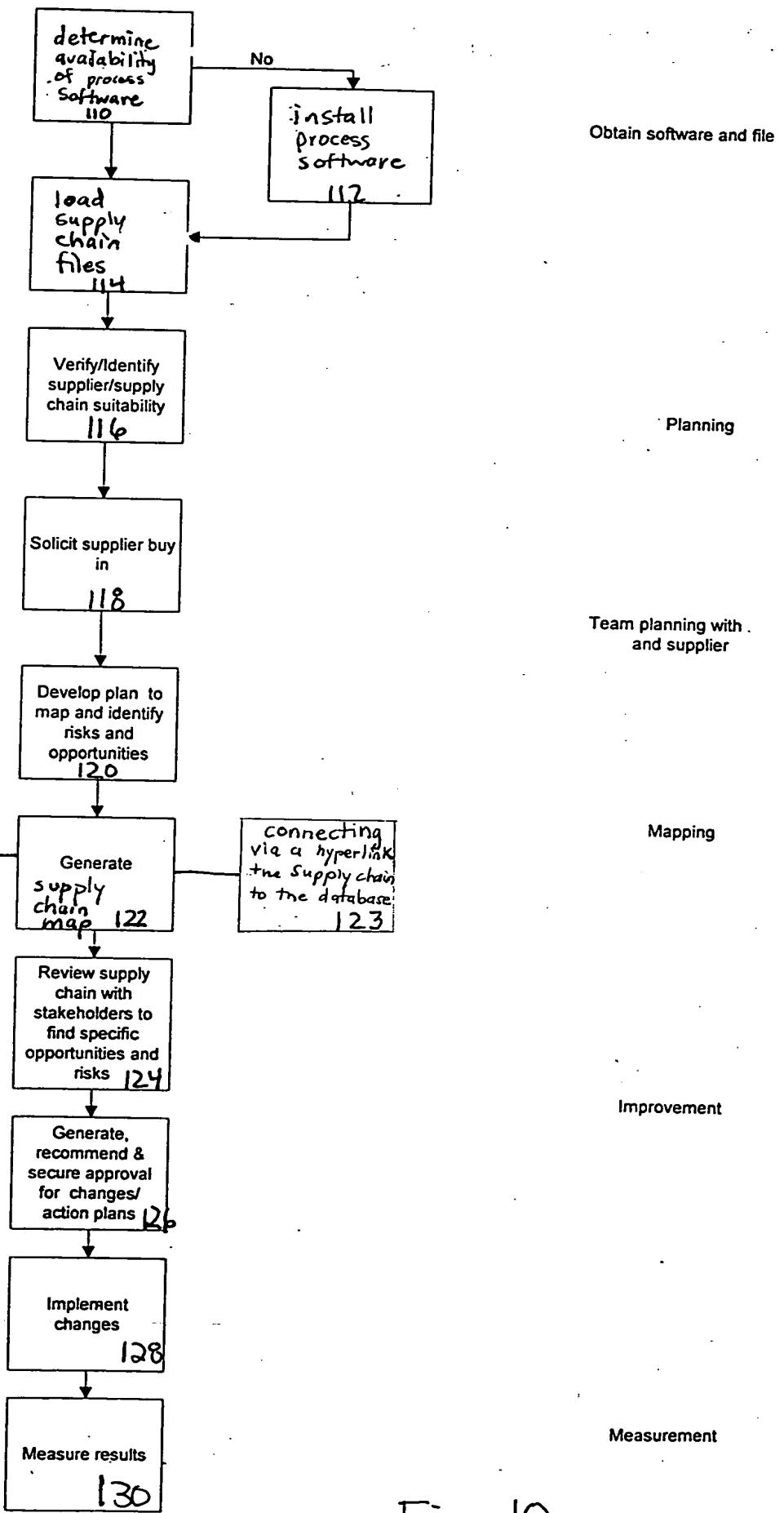


Fig. 10